


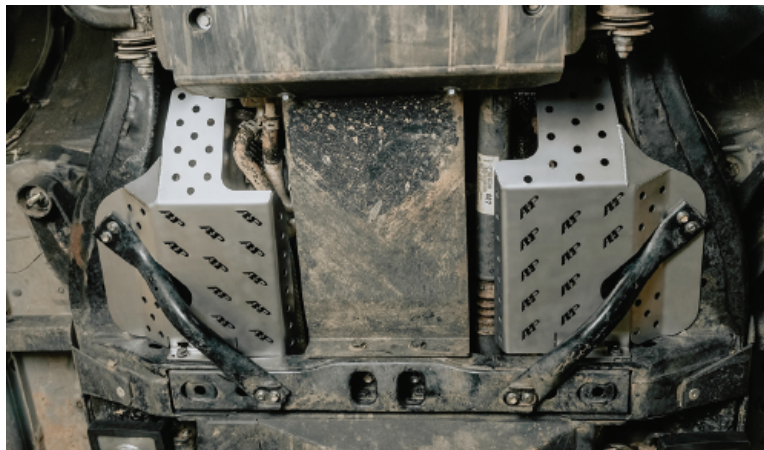


INSTALLATION INSTRUCTIONS FOR CATALYTIC CONVERTER GUARDS V6 AUTOMATIC 4WD 3RD GEN TACOMA (2016-2023) V6 MANUAL 4WD 3RD GEN TACOMA (2016-2023)

	NOTICE Read instructions completely before installing this product. Refer back to the instructions frequently during installation.
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	CAUTION Flying Object Hazard. Fluid Splash Hazard. Wear safety glasses at all times when working on vehicle.
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	WARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov
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(Automatic version shown)

INCLUDED IN KIT:

- Catalytic Converter Guards
- Crossmember Spacers
- Security Hardware and Washers
- Bit for Security Hardware

TOOLS NEEDED:

- 14mm Open End Wrench
- Magnetic Holder for Security Bit
- Ratchet Wrench w/ 12mm and 14mm Sockets
- Small Hammer
- Impact Driver (optional)

AP-311465

1. With the vehicle safely supported, remove the crossmember braces with your 12mm socket and ratchet/impact. Be sure to set these aside as we will be reinstalling some of the original hardware along with the new security hardware.



2. Loosen the 2 bolts passing through your crossmember on the passenger side with the 14mm open end wrench and the 14mm socket. Leave the nut on the back side of the crossmember with a couple threads engaged to prevent the bolt from backing out entirely.



3. Gently hammer on the back of the bolts so they protrude as far as possible on the front side of the crossmember.



4. Slide one of the spacers included in the kit over both bolts into the recess in the frame.



5. Taking the guard labeled P for passenger, slide the bolts through the slots in the guard. You can tap the bolts back into place to hold the guard in place for the next step.



6. Using 1 of the provided security bolts and one of the original bolts per side, loosely bolt back up the crossmember brace.



7. Tighten the bolts passing through the crossmember.



8. Tighten the crossmember brace bolts with the 12mm socket and the included bit.



9. Repeat the same process on the driver's side of the vehicle.



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